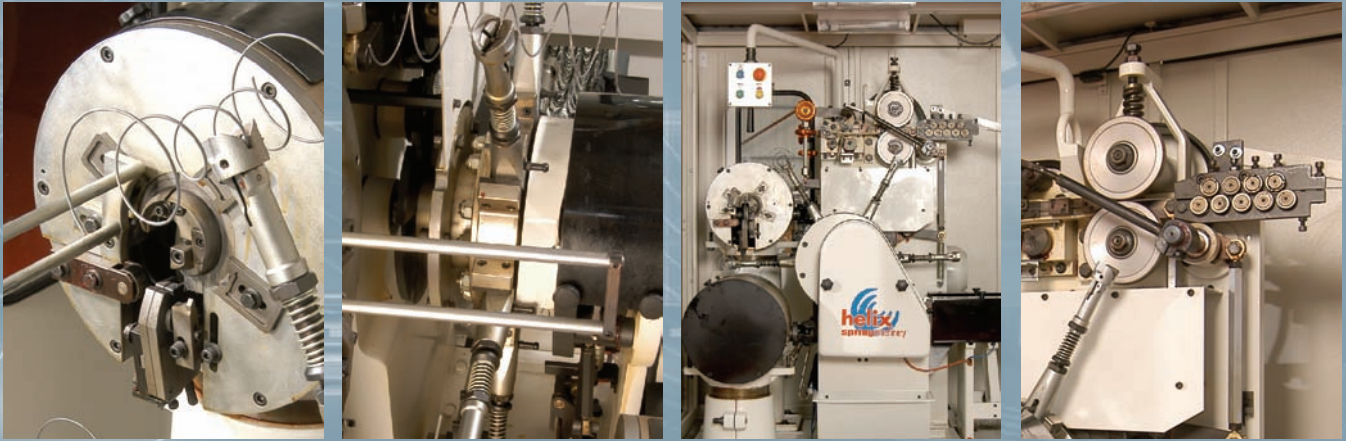


Technical Description

HX70-C

MATTRESS SPRING UNIT COILER



Helix HX70-C Mattress Spring Unit Coiler

Technical Specification Range of The Machinery

Standard Equipment

Options available

| | | |
|--|---|--|
| <ul style="list-style-type: none"> ❖ Spring Coiler Specification Range ❖ Wire Diameter: 1.90 mm to 2.40mm ❖ End coil outside diameter: 68 mm to 95 mm ❖ Centre coil outside diameter: 40 mm to 45 mm ❖ Spring height: 90 mm to 160mm ❖ Number of convolutions: 4,5,6 | <ul style="list-style-type: none"> ❖ Heat Treatment For Tempering Springs ❖ Motorised Wire Swift With Guards and Suitable for Maximum of 1 Metric Ton of Wire ❖ Operator PLC Control Station For Start/Stop. Fitted With Automatic Override and System Warning Lights, Heat Treatment Control. High End Plc installed within control panel. ❖ Automatic Lubrication System For Knotting Heads ❖ Spring Holding Tray. | <ul style="list-style-type: none"> ❖ Tooling for a variety of wire diameters or coil specifications |
|--|---|--|

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HX70-C

MATTRESS SPRING UNIT COILER



HX70-C

Mattress Spring Unit Coiler

The Helix HX-70C Spring Coiling machine for the production of Bonnell spring coils.

The HX-70C offers speed and reliability and is capable of producing 4, 5 and 6 turn springs. The HX-70's ability to produce an array of coils specifications on a variety of wire diameters at up to 70 coils per minute makes the HX-70 one of the leaders in bonnell coil production in the world today.

- ❖ Up to 70 springs per minute. *
- ❖ Heat Treatment Facility
- ❖ Sound proof enclosure
- ❖ Can Produce 4,5 & 6 Turns Coils

*Subject to unit specification



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